

BETM 3583

Vibration Analysis and Monitoring

Ahmad Yusuf Ismail¹

Mohd Afdhal bin Shamsudin²

Nur Rashid bin Mat Nuri @ Md Din³

Muhamad Azwar bin Azhari⁴

[¹ahmadyusuf.ismail@utem.edu.my](mailto:ahmadyusuf.ismail@utem.edu.my)

[²afdhal@utem.edu.my](mailto:afdhal@utem.edu.my)

[³nrashid@utem.edu.my](mailto:nrashid@utem.edu.my)

[⁴azwar@utem.edu.my](mailto:azwar@utem.edu.my)

Contents

1. Deterministic/Random Signal Separation
2. Time-frequency analysis

Learning Outcome

1. Understand the concept of signal separation and its use in vibration analysis
2. Understand the use of time-frequency analysis in vibration diagnostic

Deterministic/Random Signal Separation

Condition monitoring → Large of **separating mixed signals** into some components from individual sources.

Separating deterministic signals (i.e. from gears) from random signals

→ **Understandable** and **analyzable**

Deterministic/Random Signal Separation

In this lecture, introduction of several methodologies of signal separation are presented in short.

However, it is **not** presented in detail since most of separation process requires many mathematical calculations which are not suitable for engineering technology **scope**.

Instead, basic understanding is given as a fundamental knowledge in field measurement → technologist

Deterministic/Random Signal Separation

Common methods :

1. Order tracking
2. Time synchronous averaging (TSA)
3. Adaptive noise cancellation (ANC)

Deterministic/Random Signal Separation

1. Order Tracking

A so-called strategy to remove small random speed variation in a rotating shaft.

Frequency x-axis basis → 'orders' of shaft speed

i.e. 1x 2x

Deterministic/Random Signal Separation

1. Order Tracking

It is important to generate sampling signals from tachometer or shaft encoder.

Yet, it has a finite response time and cannot keep up with random fluctuations i.e. in ICE.

Best way : **Angular resampling** – resample each record digitally based on the corresponding period of the tachometer signals.

Deterministic/Random Signal Separation

1. Order Tracking

To do Angular resampling :

1. Increase the sample rate by large factor (i.e. 10)
2. Select the nearest example to each theoretical interpolated position

Deterministic/Random Signal Separation

2. Time Synchronous Averaging (TSA)

→ The classic way to separate periodic signals from background noise

In practice : it is done by averaging together a series of signals segments

Deterministic/Random Signal Separation

2. Time Synchronous Averaging (TSA)

→ The classic way to separate periodic signals from background noise

$$y_a(t) = \frac{1}{N} \sum_{n=0}^{N-1} y(t + nT)$$

Deterministic/Random Signal Separation

3. Linear Prediction

→ Obtaining a model of predictable part of a signal (or deterministic), based on a certain number of samples in the immediate past, and then using this model to the next value in the series.

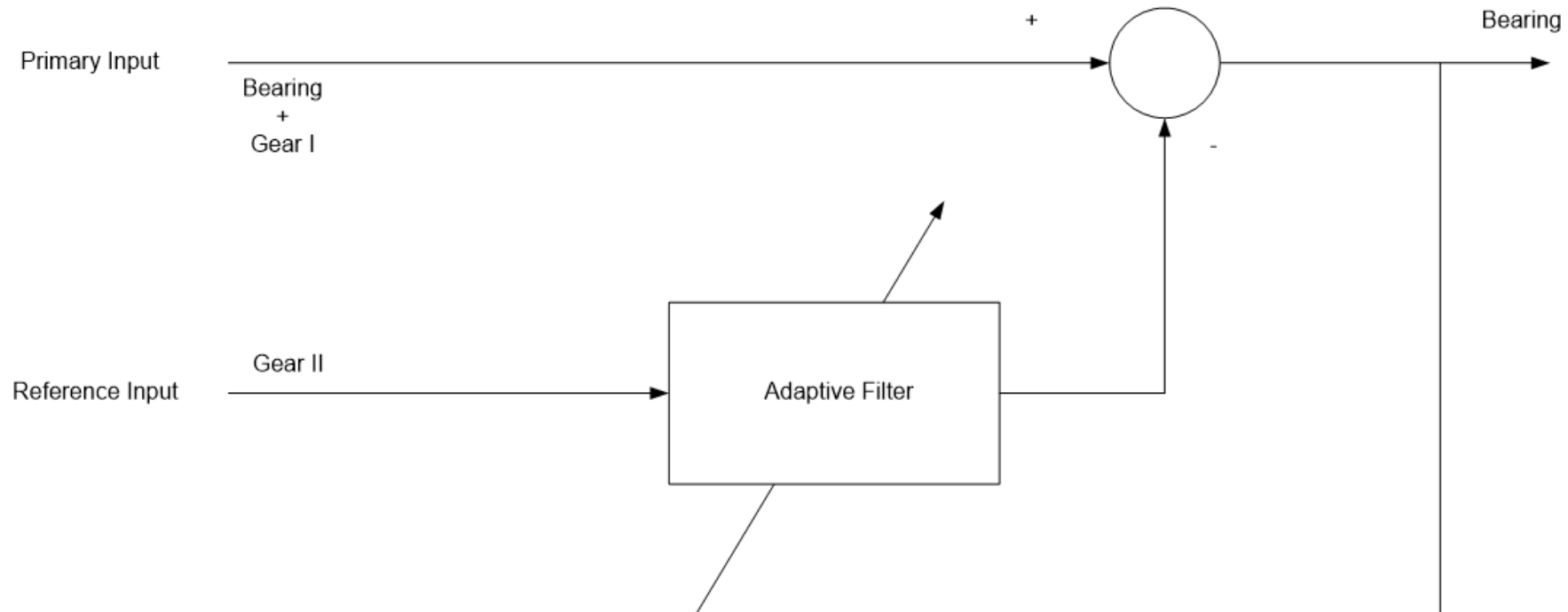
Deterministic/Random Signal Separation

3. Adaptive Noise Cancellation (ANC)

→ A method to separate uncorrelated components by relating the reference signals to the primary signals by a linear transfer function

Deterministic/Random Signal Separation

3. Adaptive Noise Cancellation (ANC)



Time & Frequency Analysis

Time & Frequency Analysis

Time & Frequency Analysis

Time & Frequency Analysis has become parts of signal processing.

It is also important to note that time & frequency data should also be presented in good 'resolution'

In some cases, human ear can detect the differences of signal 'resolution'.
For example : Music.

Time & Frequency Analysis

Common methods :

1. The Short Time Fourier Transform
2. The Wigner-Wille Distribution
3. The Wavelet Analysis

Time & Frequency Analysis

1. The Short Time Fourier Transform (STFT)

→ Moving a short time window along the record and obtain the Fourier Spectrum as a function of time shift.

$$S(f, \tau) = \int_{-\infty}^{\infty} x(t) \varpi(t - \tau) \exp(-j2\pi ft) dt$$

Time & Frequency Analysis

2. The Wigner-Wille Distribution

→ Avoid the uncertainty in appearing to provide better resolution than STFT.

$$C_x(t, f, \phi) = \wp\{R(t; \tau)\}$$

$$R(t; \tau) = \int_{-\infty}^{\infty} x\left(u + \frac{\tau}{2}\right) x^*\left(u - \frac{\tau}{2}\right) \phi((t - u), \tau) du$$

Time & Frequency Analysis

3. The Wavelet Analysis

→ Decompose the signal into a family of wavelets which have a fixed shape, but still can be shifted and dilated.

$$W(a; b) = \frac{1}{\sqrt{a}} \int_{-\infty}^{\infty} x(t) \psi^* \left(\frac{t-b}{a} \right) dt$$

Time & Frequency Analysis

3. The Wavelet Analysis

→ Another wavelet applications :

- Wavelet denoising
- Morlet wavelets
- Choice of wavelets

Thank you

Q n A